



KNOW-HOW TO CREATE / AXIOM-IC.COM

Successive Approximation ADCs

Simon Louwsma

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Axiom IC

Who we are

- **Mixed-signal IC design house**
- **Specialized in low-power data converters and audio**
- **Located in Enschede**
- **Close contacts with University of Twente**
- **Founded in October 2007**
- **13 Employees**



ADCs

Why are they needed



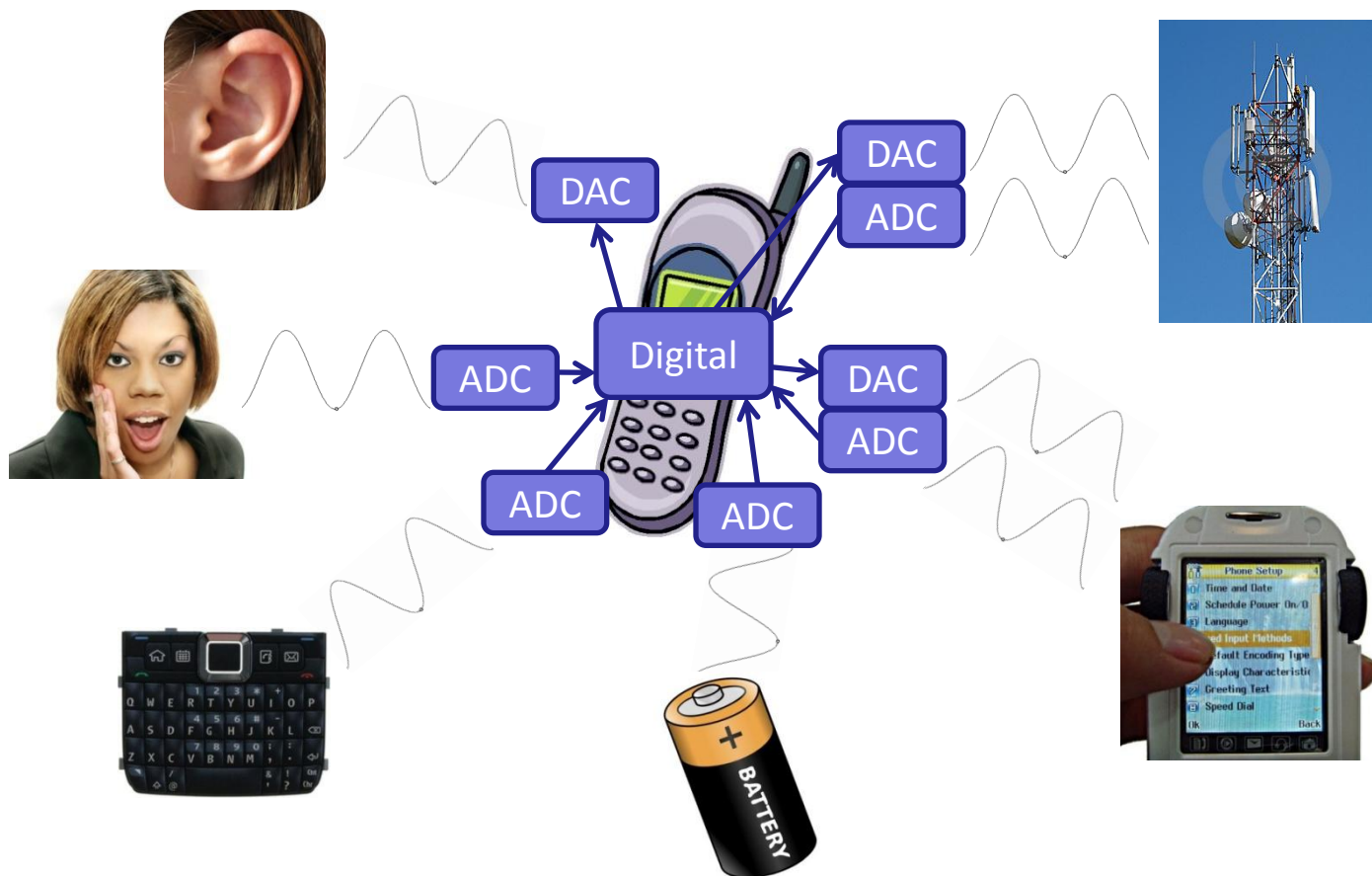
ADCs

Why are they needed



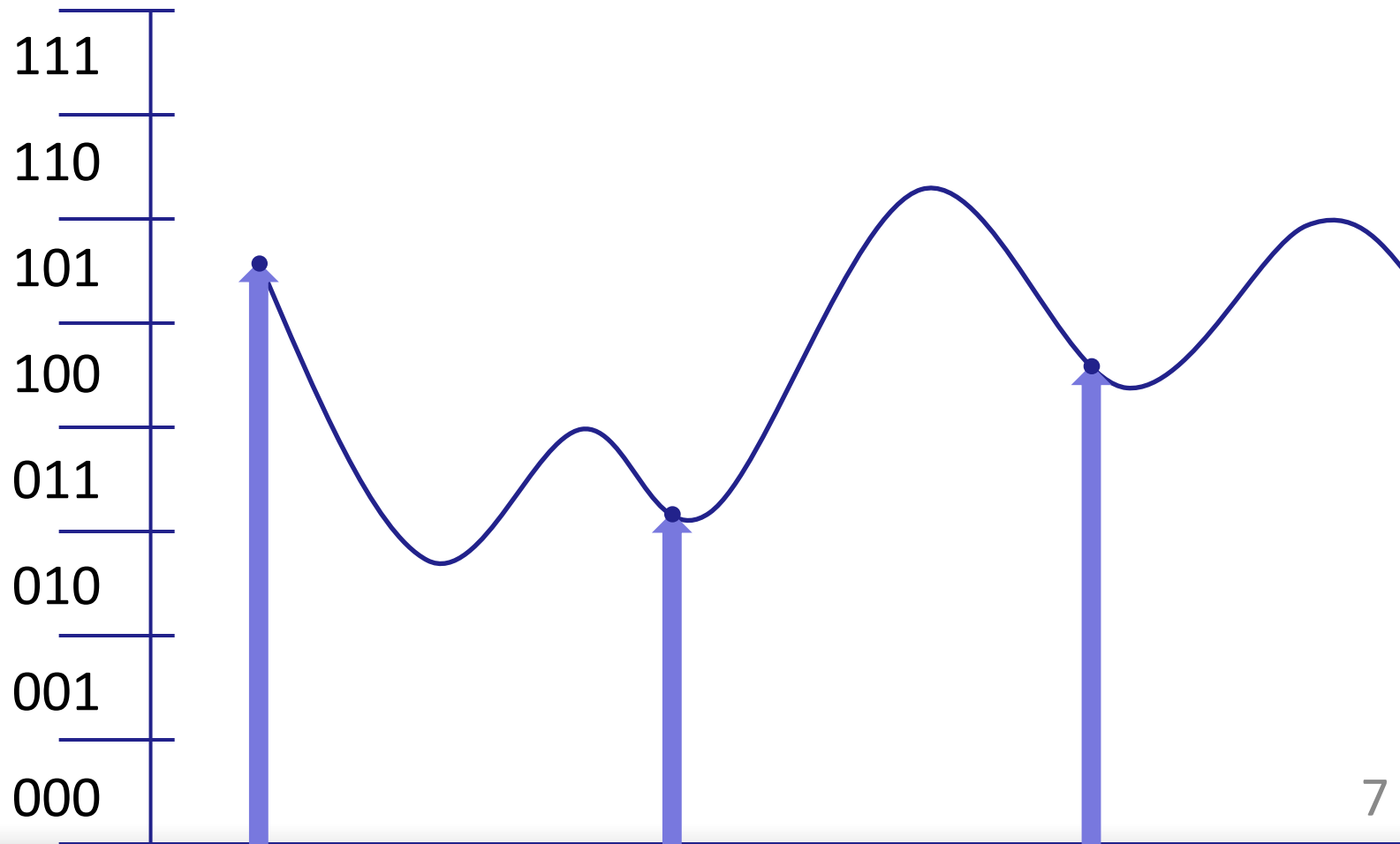
ADCs

Why are they needed

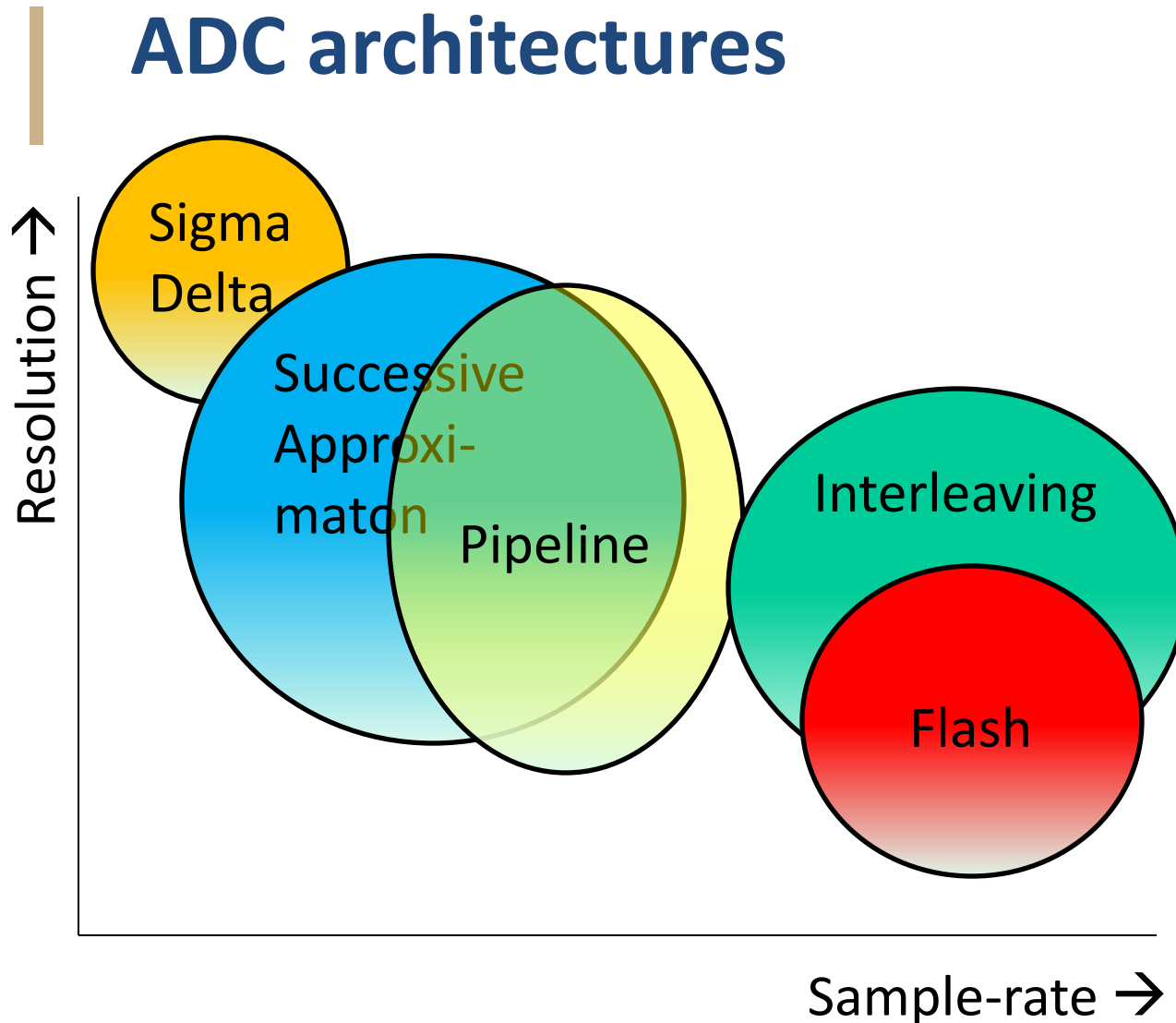


ADCs

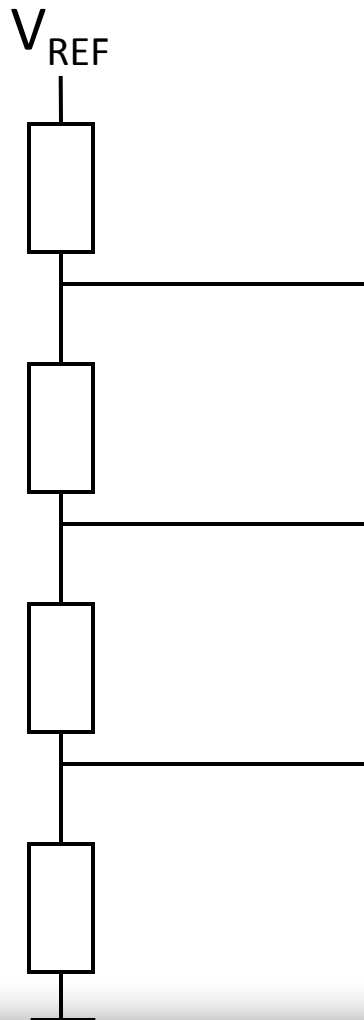
Analog to Digital Conversion



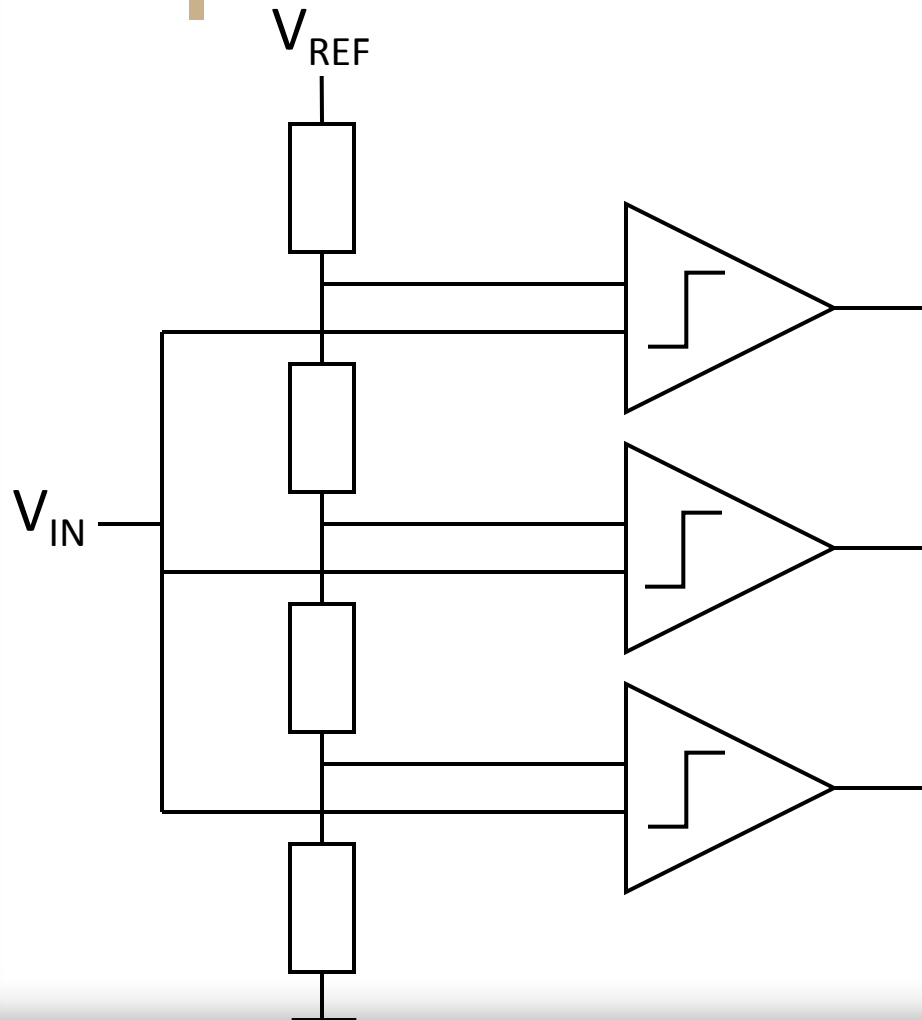
ADC architectures



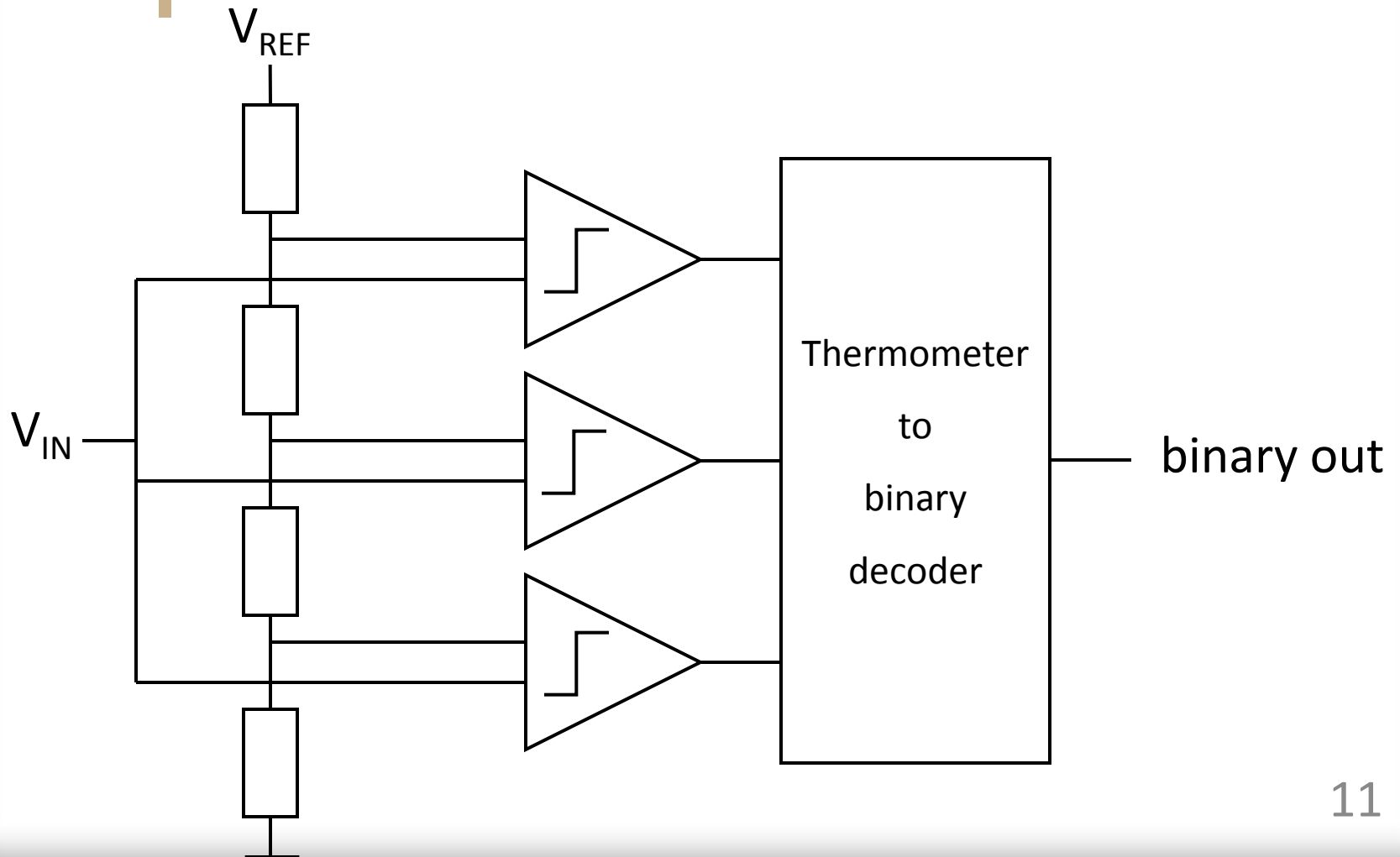
Flash ADC



Flash ADC



Flash ADC



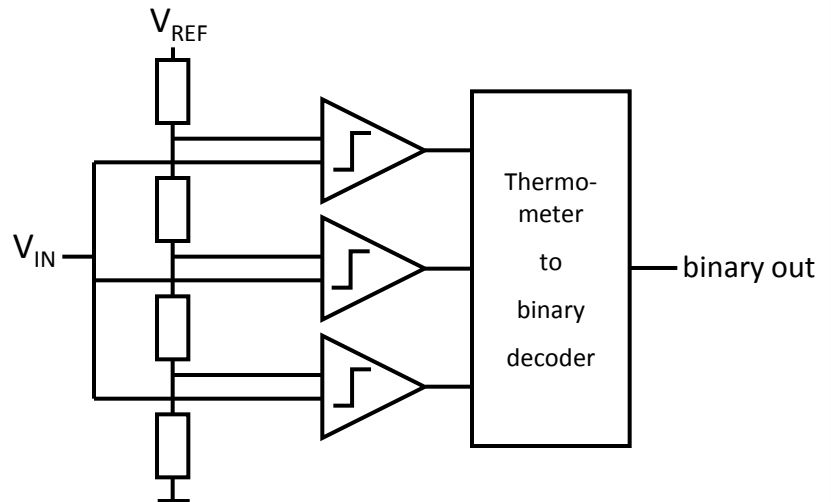
Flash ADC

Advantages

- Fast (few GS/s)

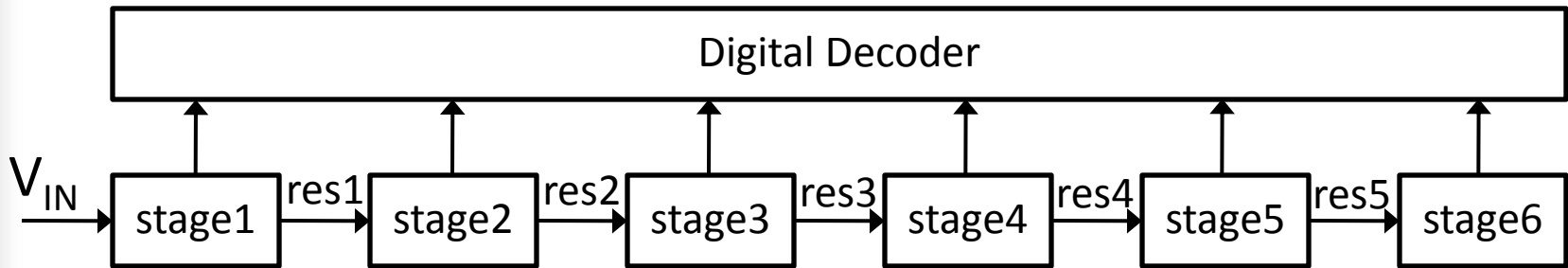
Disadvantages

- Does not scale well: #comparators = $2^n - 1$
- For large n: high power, large chip area, large input cap
- Each additional bit: 8 times more area



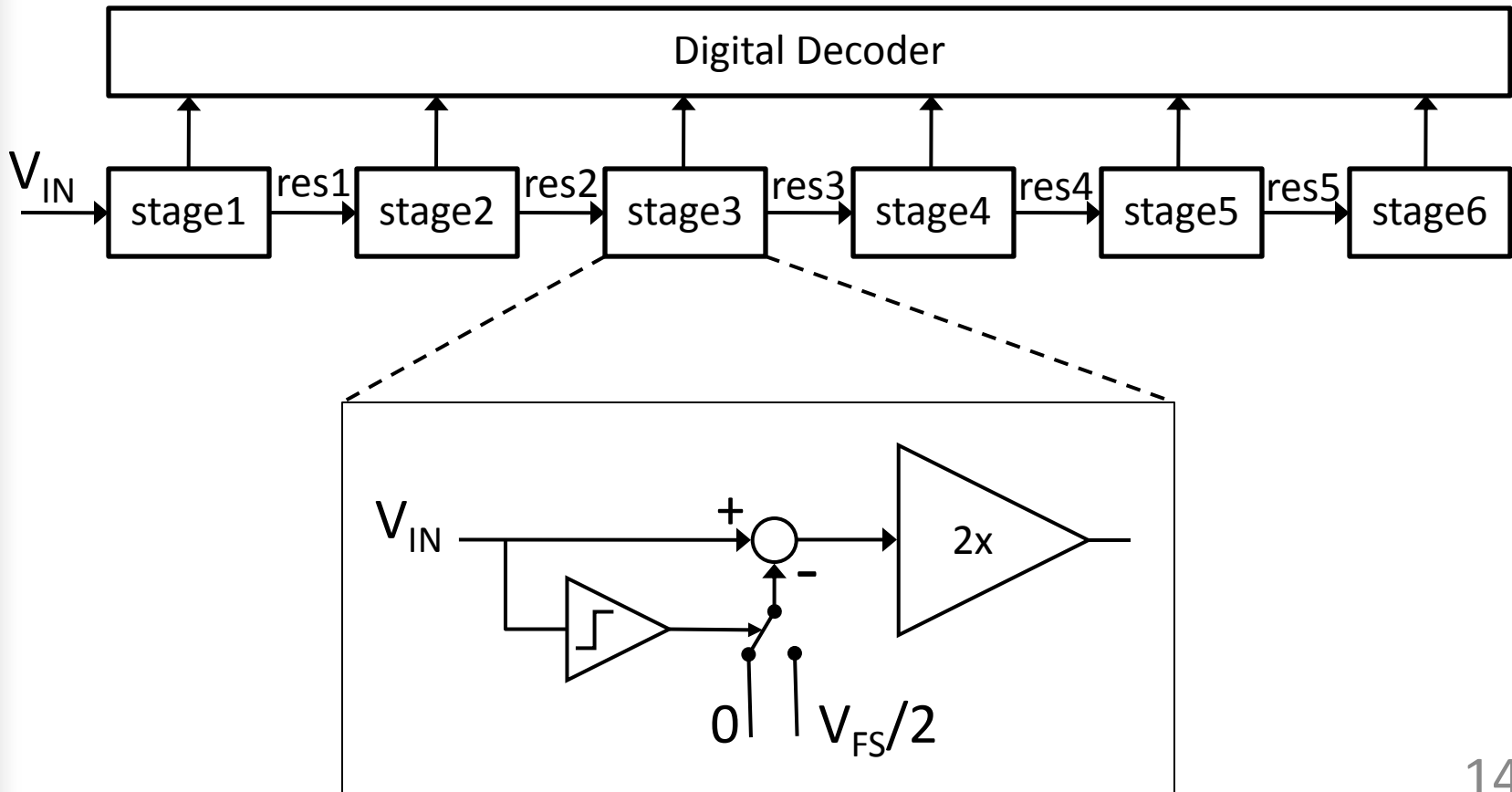
Pipeline ADC

Implementation



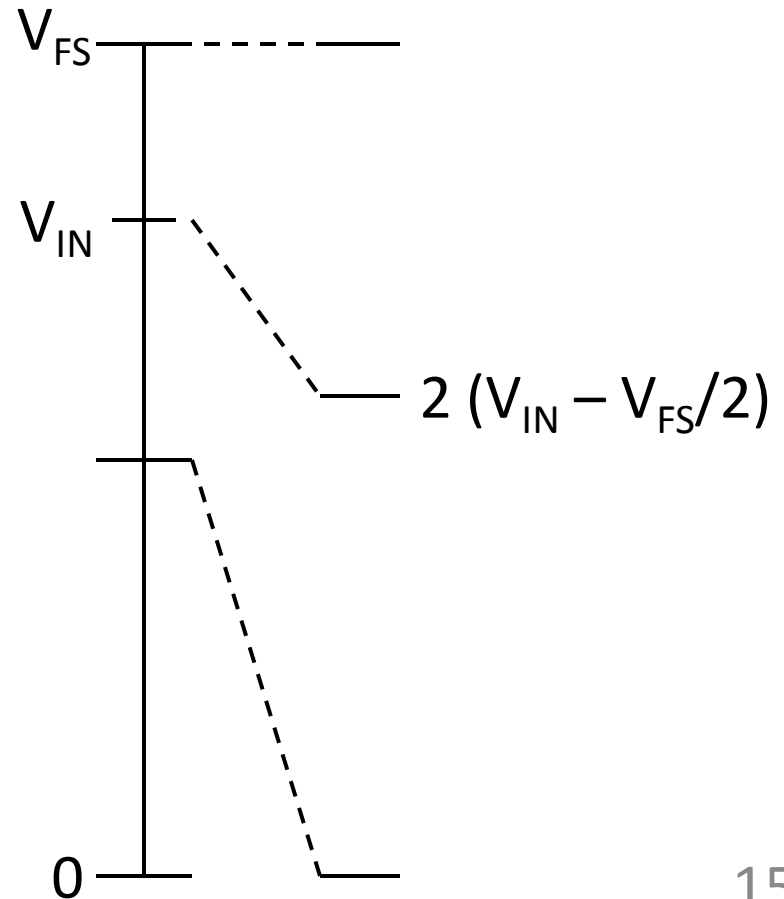
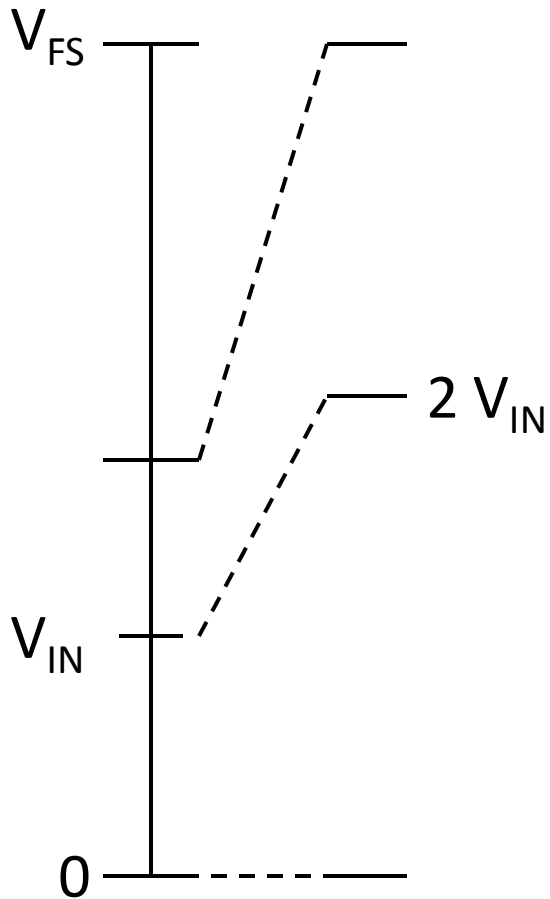
Pipeline ADC

Implementation



Pipeline ADC

Signal processing



Pipeline ADC

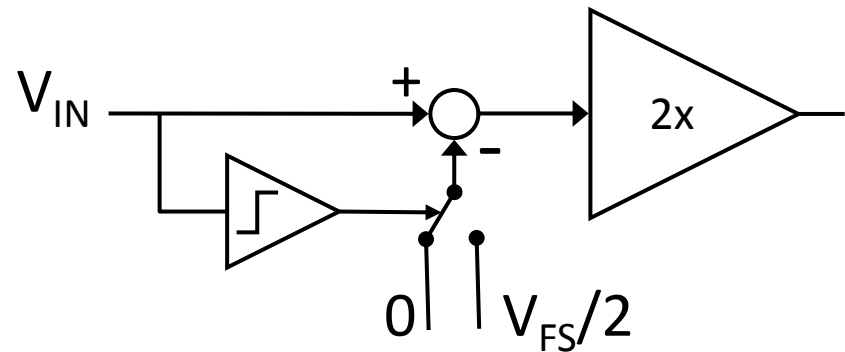
Pros - Cons

Advantages

- Fewer comparators:
Higher resolution possible

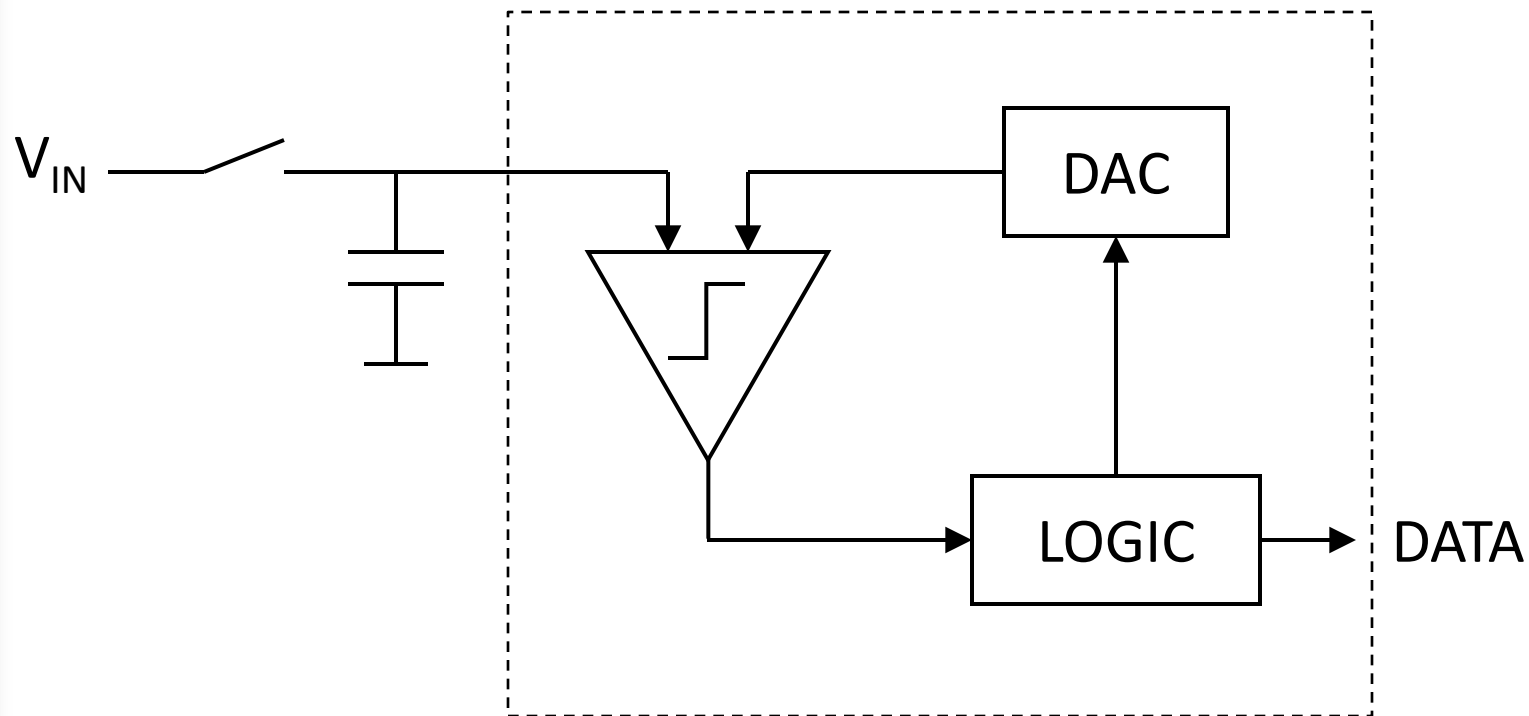
Disadvantages

- Accurate opamp!
(high power, porting to other IC process difficult)
- Errors accumulate



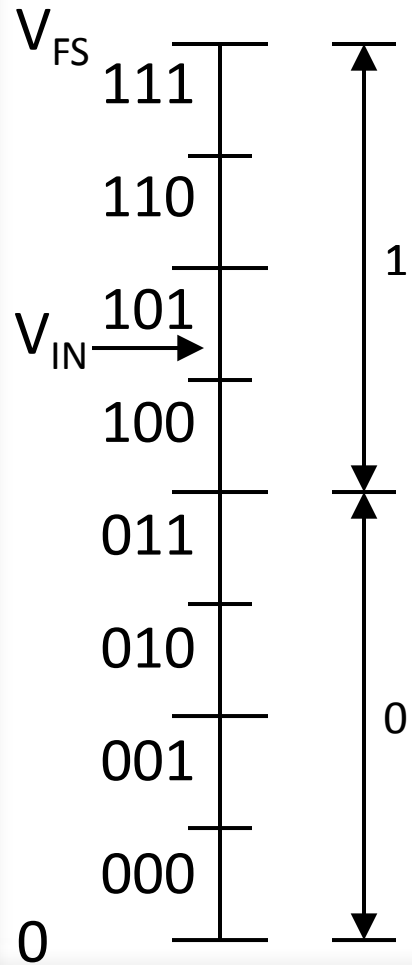
Successive Approximation ADC

Implementation



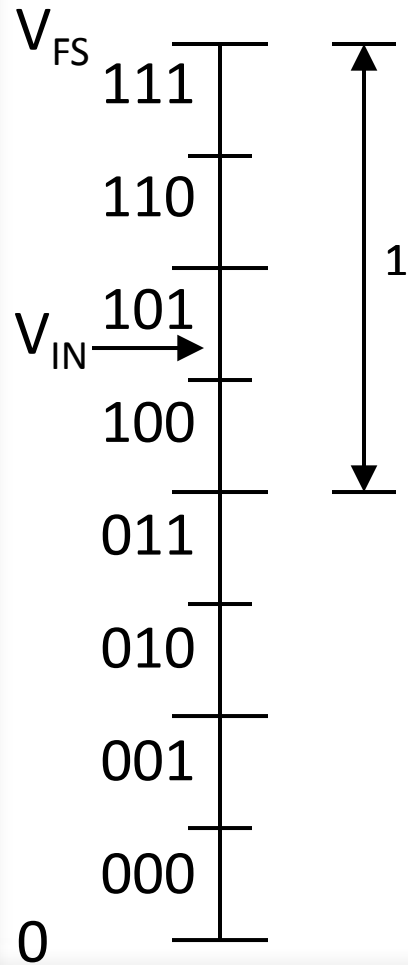
Successive Approximation ADC

Signal processing



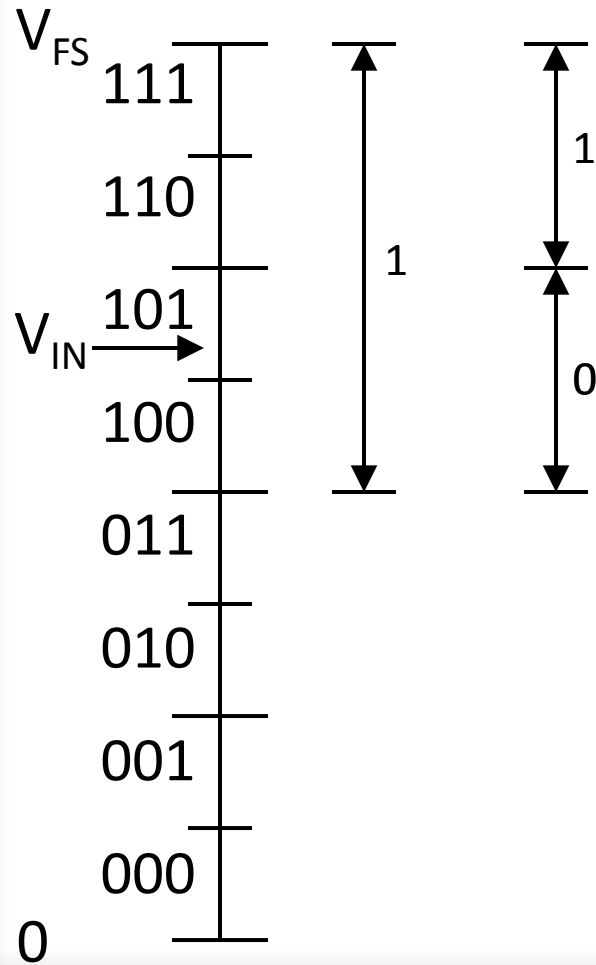
Successive Approximation ADC

Signal processing



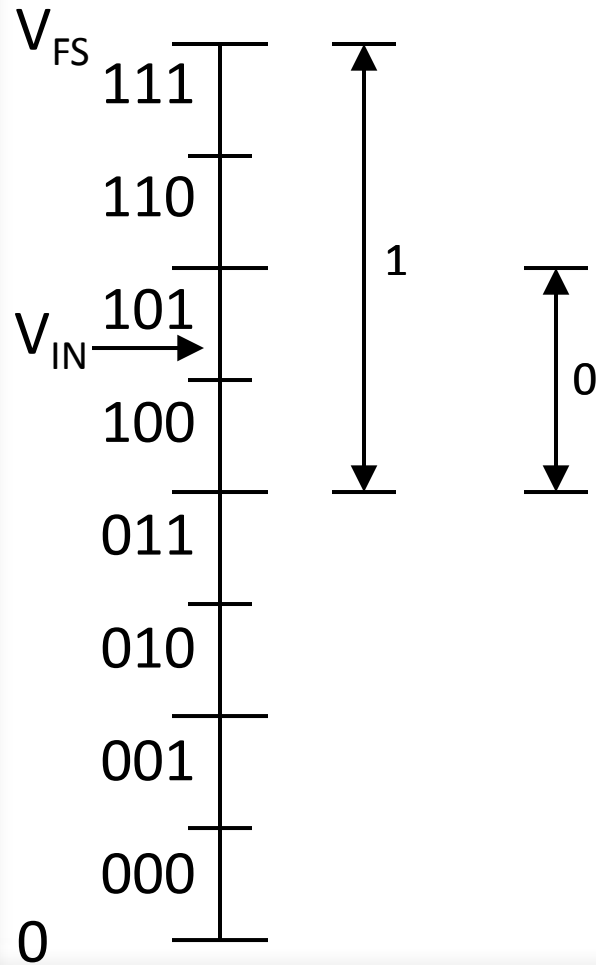
Successive Approximation ADC

Signal processing



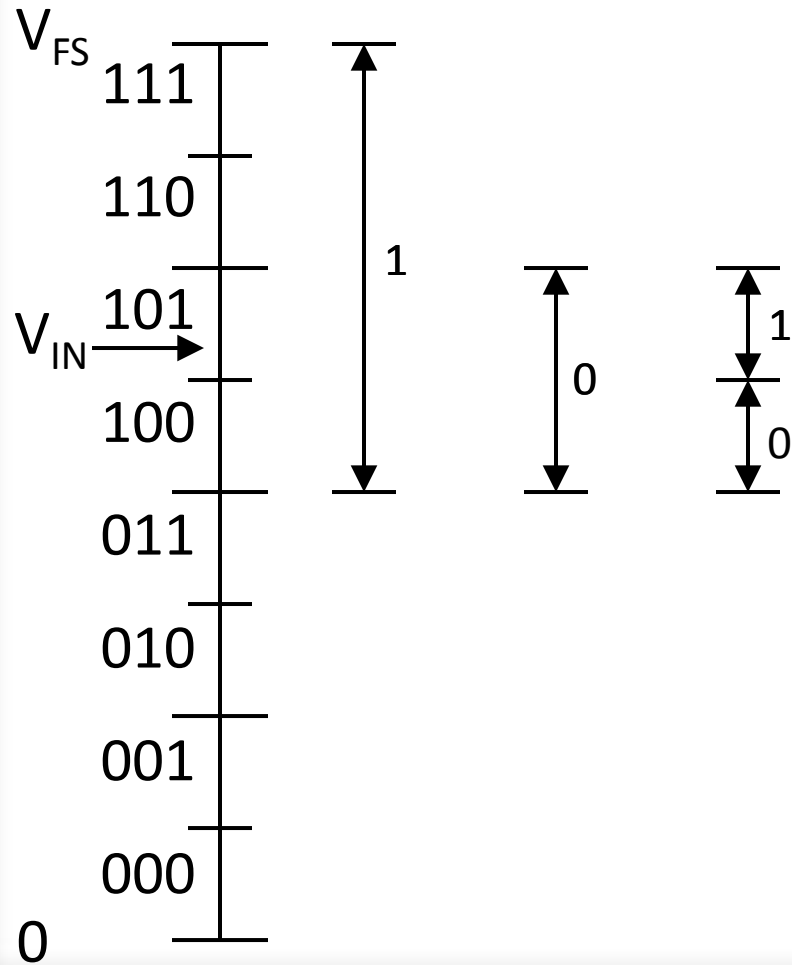
Successive Approximation ADC

Signal processing



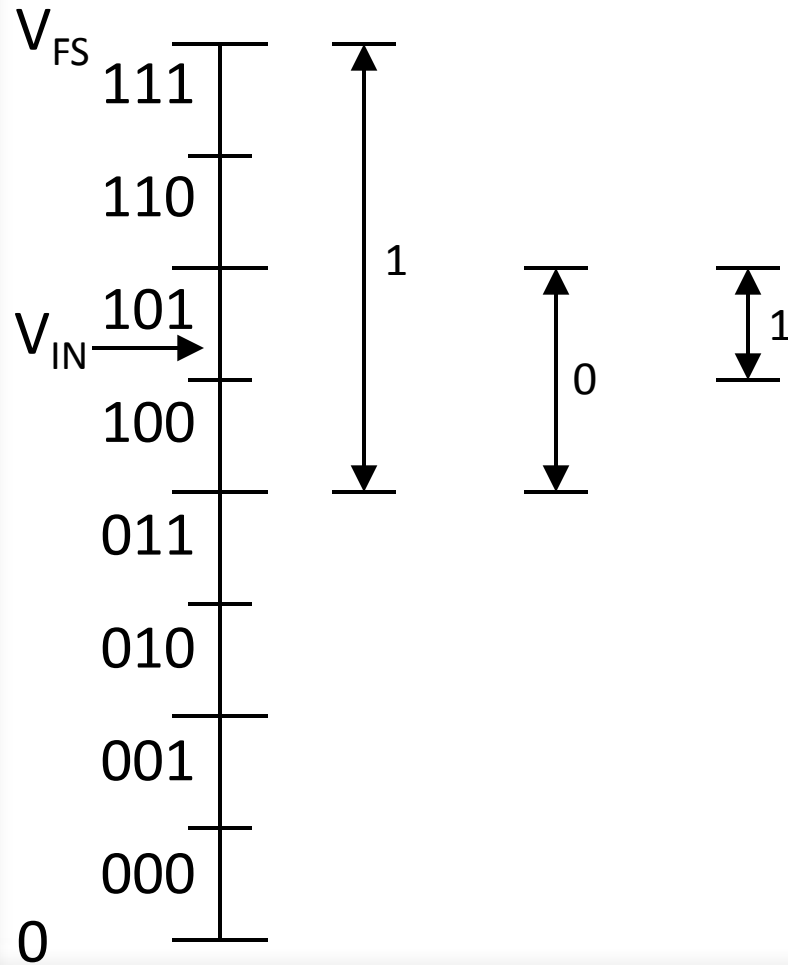
Successive Approximation ADC

Signal processing

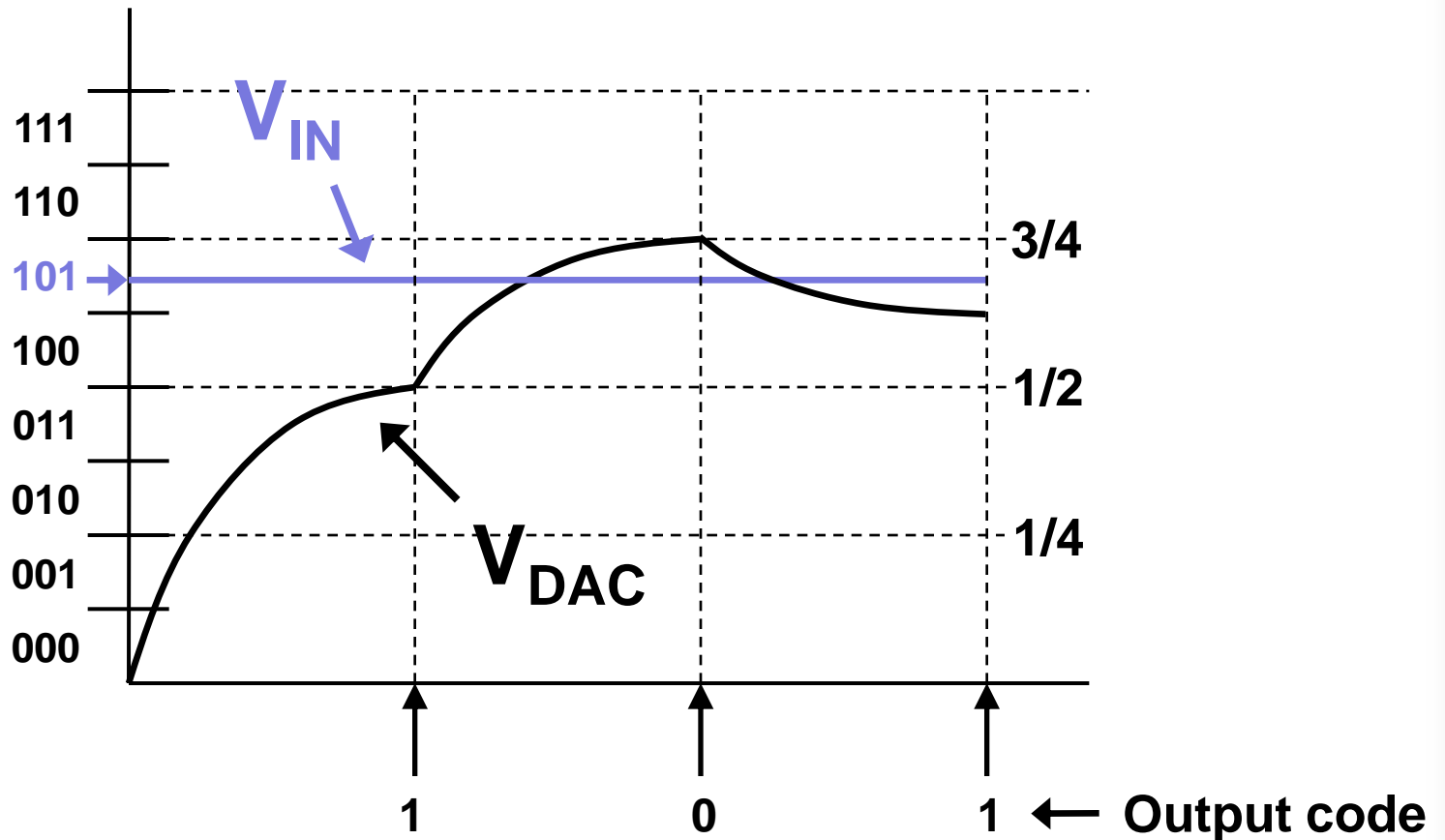


Successive Approximation ADC

Signal processing

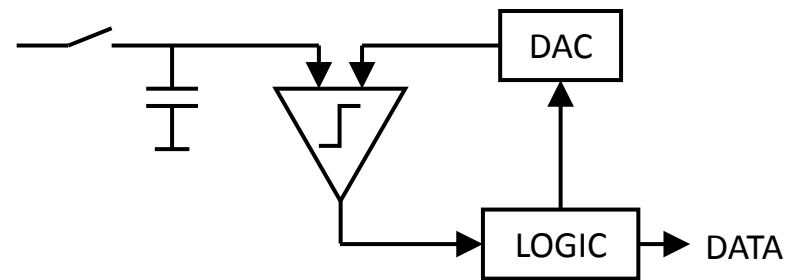
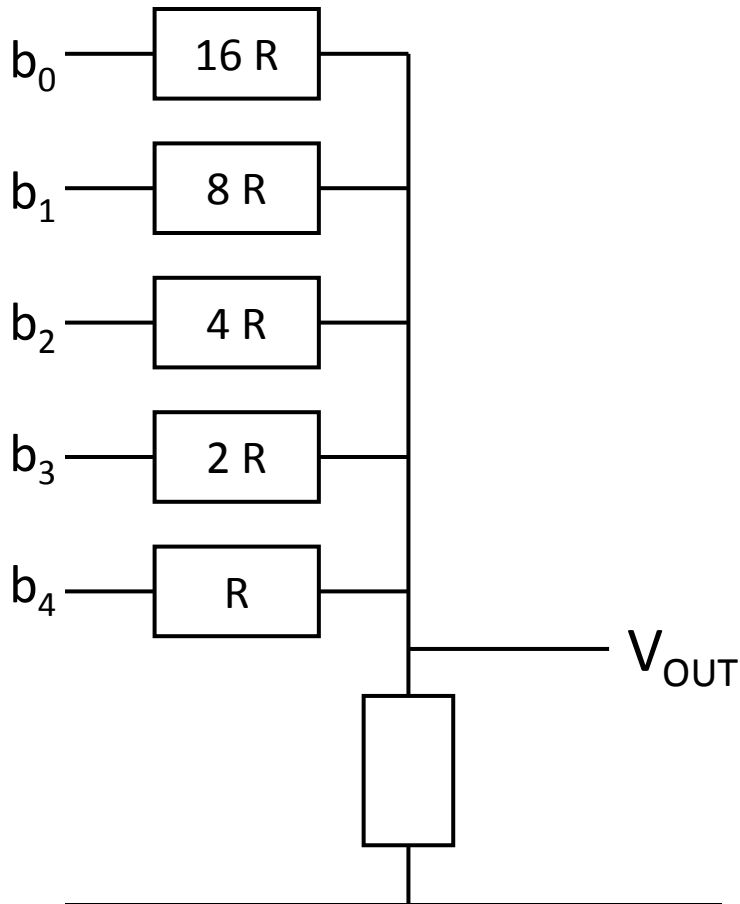


Successive Approximation ADC



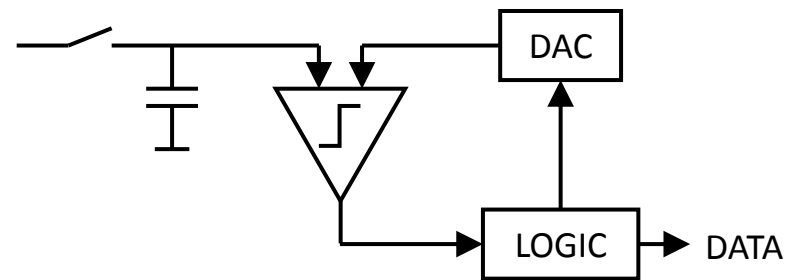
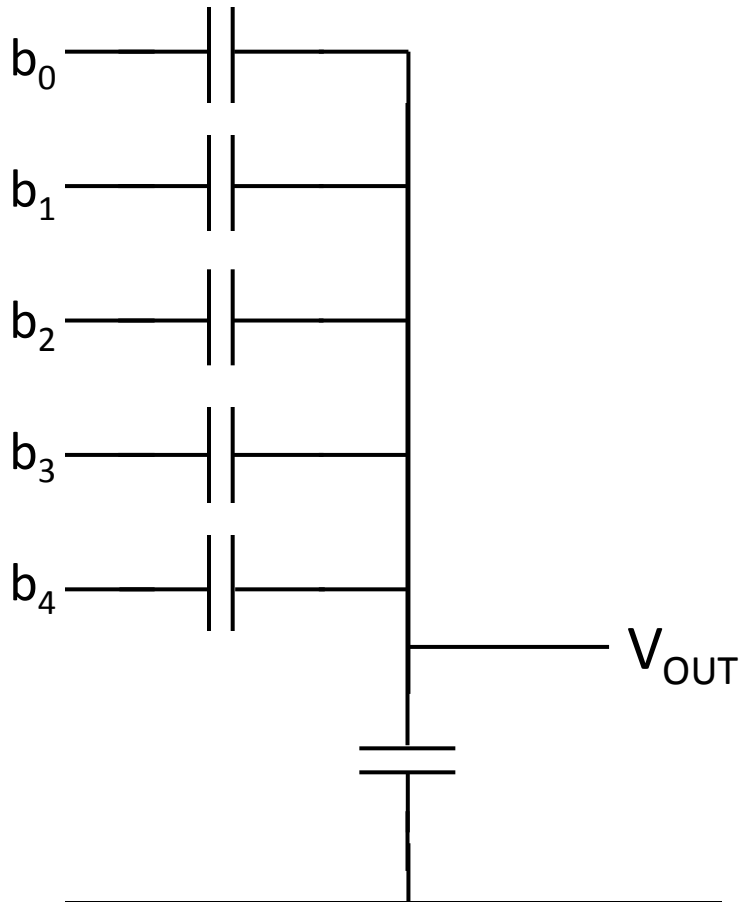
Successive Approximation ADC

DAC implementation



Successive Approximation ADC

DAC implementation



- Capacitors instead of resistors: better matching in IC process
- No static power consumption

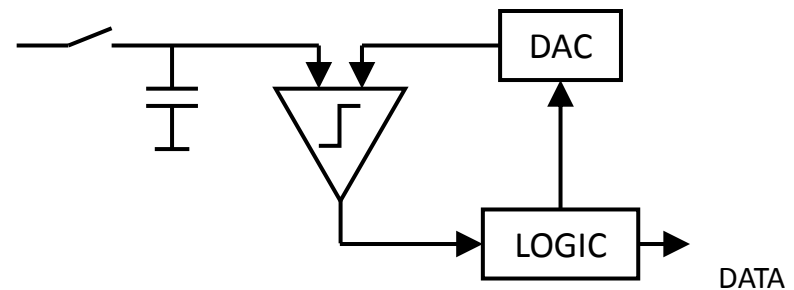
Successive Approximation ADC

Advantages

- No opamp! Low power
- Mostly digital circuitry
- Errors do not accumulate

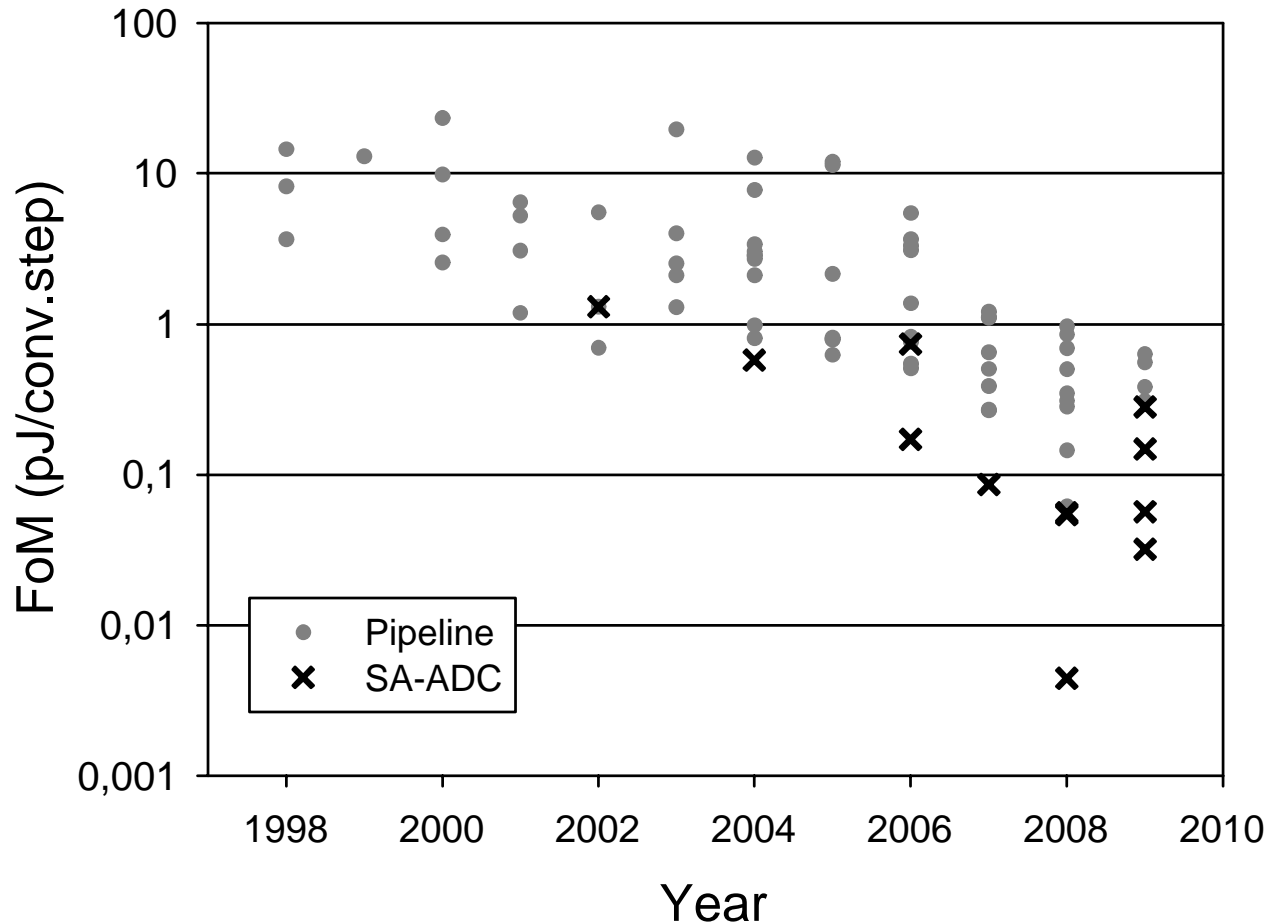
Disadvantages

- n iterations required (steps faster than pipeline)
- DAC settling and accuracy limit performance



Power efficiency

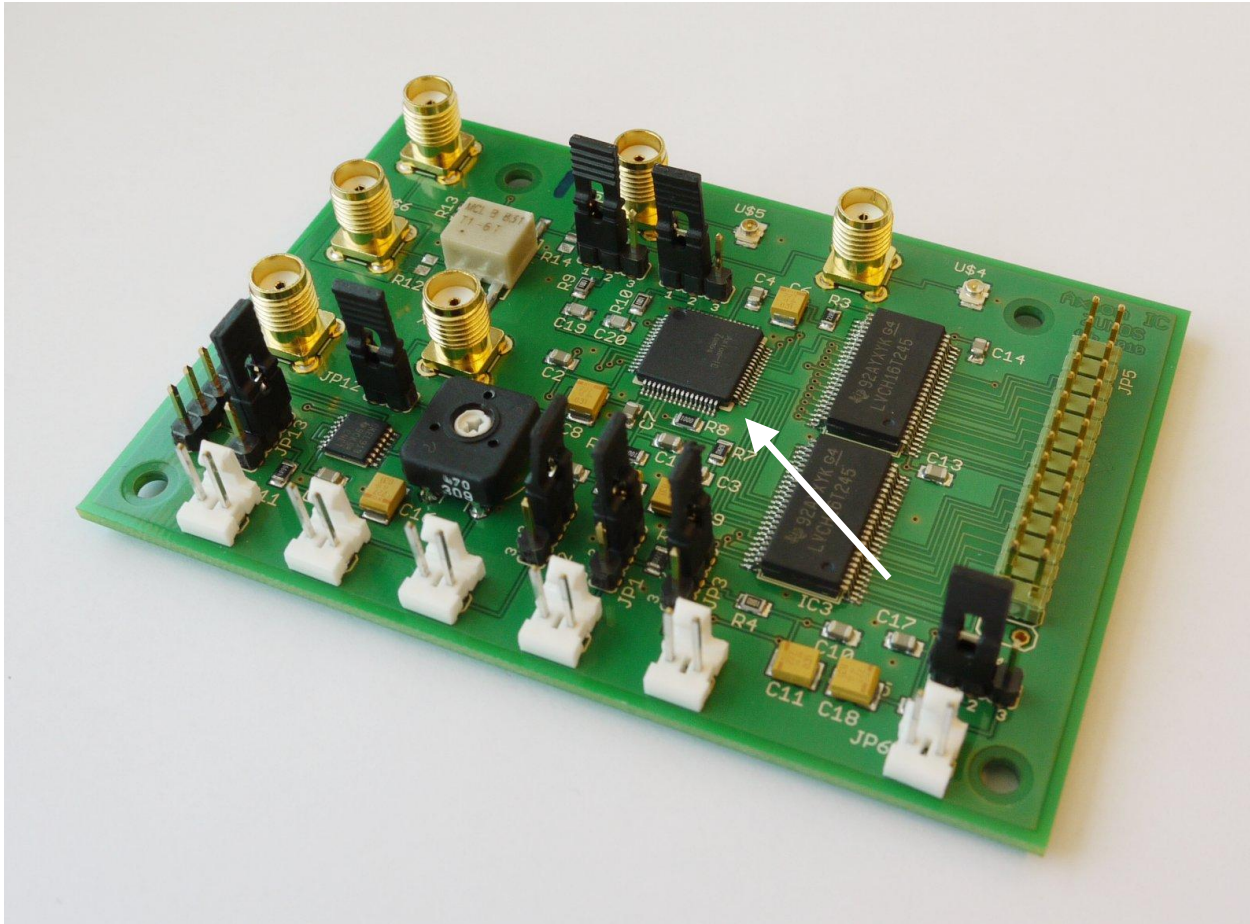
Pipeline versus Successive Approximation



B. Murmann, "ADC Performance Survey 1997-2010," Stanford

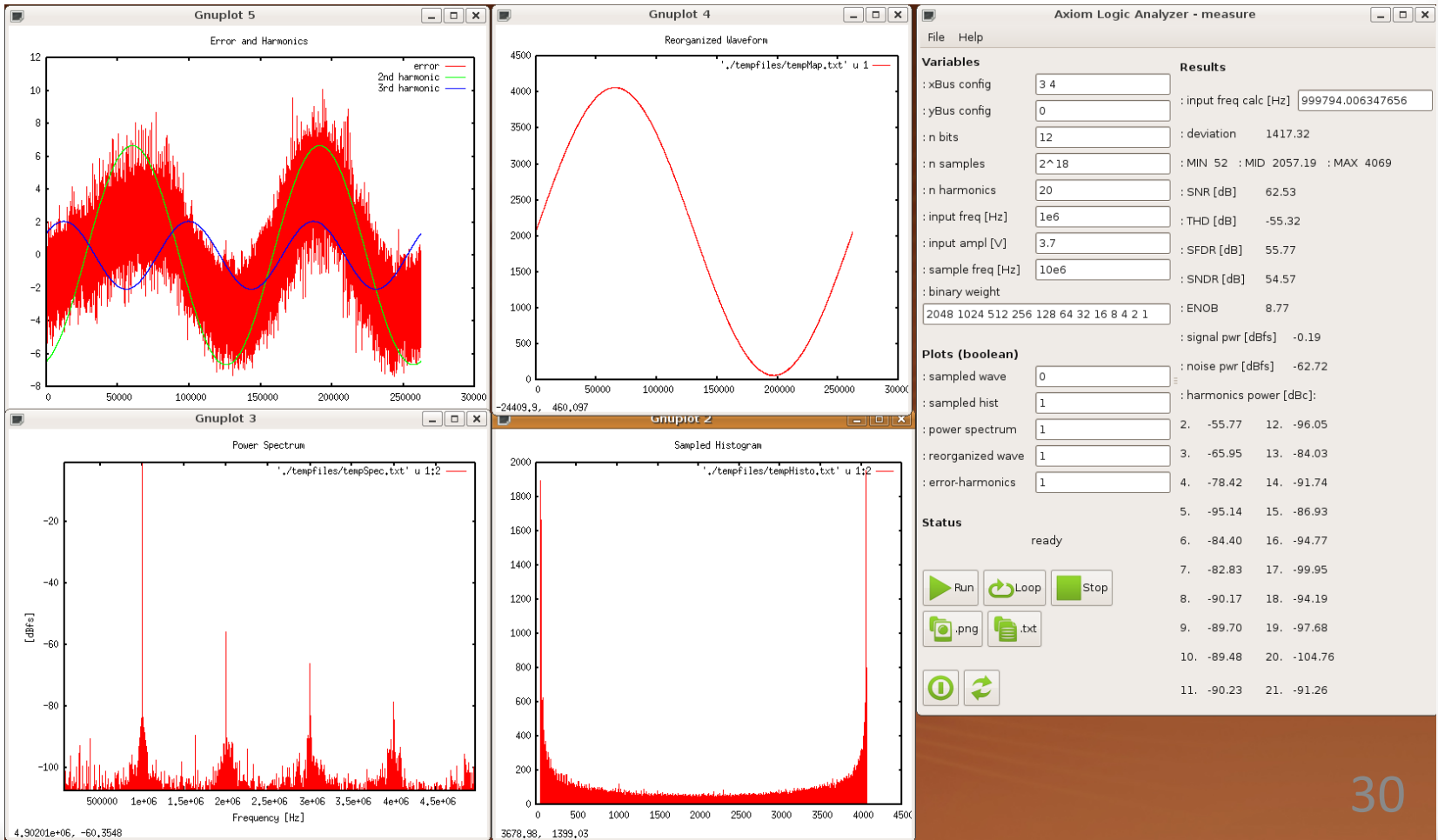
Measurements

Measurement board



Measurements

Results



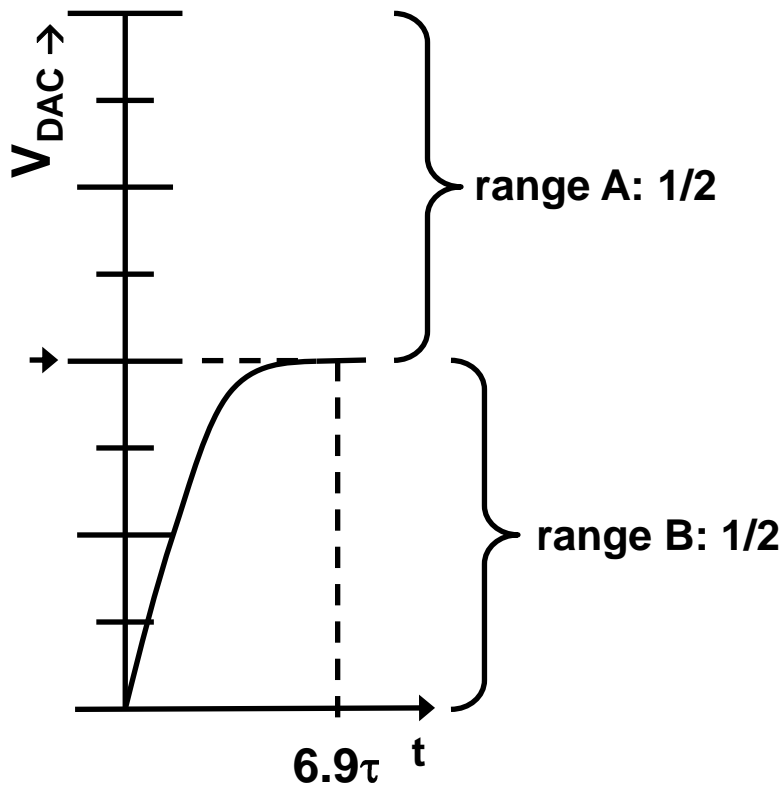
Measurements

Results

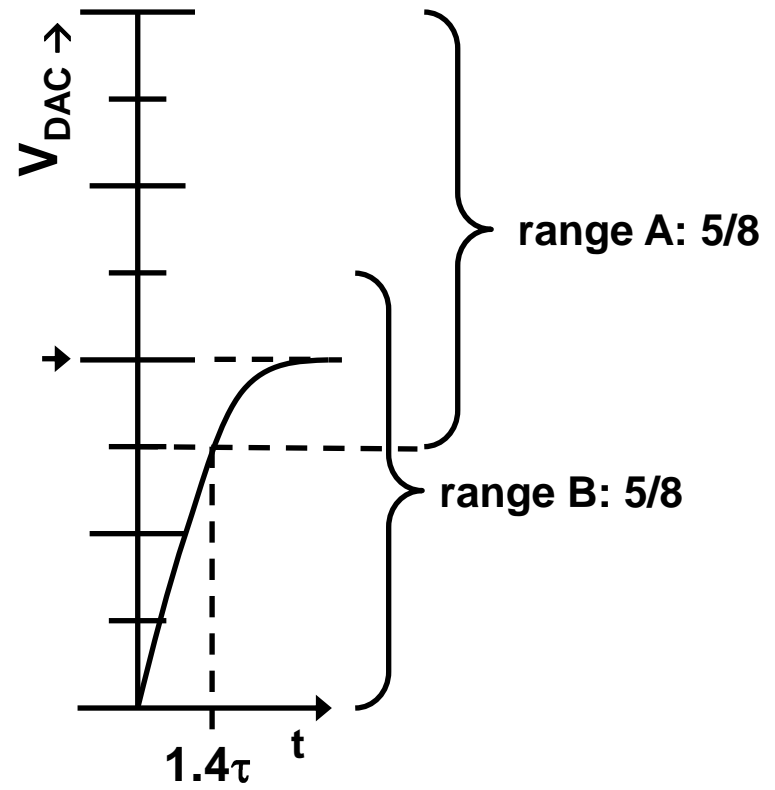
Resolution	12 bits
Sample-rate	0-10 MS/s
Accuracy	10.5 ENOB
SFDR (incl THD)	> 80 dB
Area	0.15 mm ²
Power	0.7 mW @ 10 MS/s 0.007 mW @ 100 kS/s
FoM	0.05 pJ/conv.step

Future improvements

Overranging (10 bits example)



total: $6.9\tau * 10 = 69\tau$



total: $1.4\tau * 15 = 21\tau$

Conclusions

- Successive Approximation ADCs significant advantages
 - No opamp → less power
 - Better portability
 - Consumes only power when needed → flexible
 - Working on higher sample-rates

The logo for Axiom IC Twente features the word "AXIOM IC" in a bold, white, sans-serif font. The letter "X" is stylized with a thick white line that curves around it and extends to the right, forming a horizontal bar above the letters "IOM IC". The letter "A" is also stylized with a thick white line that curves around it and extends to the left. The word "TWENTE" is positioned below "AXIOM IC" in a smaller, gold-colored, sans-serif font.

AXIOM IC
TWENTE

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